



## Ardex RA 88 Plus - Part B

### Ardex (Ardex Australia)

Chemwatch: 5361-45

Version No: 5.1.17.10

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 15/11/2019

Print Date: 16/09/2021

S.GHS.AUS.EN

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

Product name	Ardex RA 88 Plus - Part B
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2-methylpentamethylenediamine)
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	General purpose epoxy.
--------------------------	------------------------

#### Details of the supplier of the safety data sheet

Registered company name	Ardex (Ardex Australia)
Address	20 Powers Road Seven Hills NSW 2147 Australia
Telephone	1800 224 070
Fax	1300 780 102
Website	<a href="http://www.ardexaustralia.com">www.ardexaustralia.com</a>
Email	technicalservices@ardexaustralia.com

#### Emergency telephone number

Association / Organisation	Ardex (Ardex Australia)
Emergency telephone numbers	1800 224 070 (Mon-Fri, 9am-5pm)
Other emergency telephone numbers	Not Available

### SECTION 2 Hazards identification

#### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

#### ChemWatch Hazard Ratings



0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1B, Serious Eye Damage/Eye Irritation Category 1, Sensitisation (Skin) Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 2, Corrosive to Metals Category 1
<b>Legend:</b> 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

#### Label elements

## Ardex RA 88 Plus - Part B

Hazard pictogram(s)	
Signal word	<b>Danger</b>
<b>Hazard statement(s)</b>	
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.
H290	May be corrosive to metals.

### Precautionary statement(s) Prevention

P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

### Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.

### Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

### Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
------	--

## SECTION 3 Composition / information on ingredients

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
Not Available	15.1-55	ingredients, proprietary
1317-65-3	10-40	limestone
15520-10-2	5-20	2-methylpentamethylenediamine
90-72-2	0.1-5	2,4,6-tris[(dimethylamino)methyl]phenol
1317-61-9	0-3	C.I. Pigment Black 11

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

## SECTION 4 First aid measures

### Description of first aid measures

<b>Eye Contact</b>	If this product comes in contact with the eyes: ► Immediately hold eyelids apart and flush the eye continuously with running water. ► Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ► Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ► Transport to hospital or doctor without delay. ► Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
<b>Skin Contact</b>	If skin or hair contact occurs: ► Immediately flush body and clothes with large amounts of water, using safety shower if available. ► Quickly remove all contaminated clothing, including footwear. ► Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ► Transport to hospital, or doctor.

<b>Inhalation</b>	<ul style="list-style-type: none"> <li>► If fumes or combustion products are inhaled remove from contaminated area.</li> <li>► Lay patient down. Keep warm and rested.</li> <li>► Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>► Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>► Transport to hospital, or doctor, without delay.</li> <li>► Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>► Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>► As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> <li>► Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> </ul> <p style="color: red; font-weight: bold;">This must definitely be left to a doctor or person authorised by him/her.</p> <p style="color: red; font-weight: bold;">(ICSC13719)</p>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>► For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>► Urgent hospital treatment is likely to be needed.</li> <li>► <b>If swallowed do NOT induce vomiting.</b></li> <li>► If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>► Observe the patient carefully.</li> <li>► Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>► Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>► Transport to hospital or doctor without delay.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

##### INGESTION:

- Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.

\* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

##### SKIN AND EYE:

- Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

## SECTION 5 Firefighting measures

### Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

### Special hazards arising from the substrate or mixture

Fire Incompatibility	► Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
----------------------	--

### Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> <li>► Alert Fire Brigade and tell them location and nature of hazard.</li> <li>► Wear full body protective clothing with breathing apparatus.</li> <li>► Prevent, by any means available, spillage from entering drains or water course.</li> <li>► Use fire fighting procedures suitable for surrounding area.</li> </ul>
Fire/Explosion Hazard	<ul style="list-style-type: none"> <li>► Combustible.</li> <li>► Slight fire hazard when exposed to heat or flame.</li> <li>► Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>► On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include:</p> <p>carbon dioxide (CO<sub>2</sub>) nitrogen oxides (NO<sub>x</sub>) metal oxides other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p>
HAZCHEM	2X

## SECTION 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

See section 8

Continued...

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"><li>▶ Clean up all spills immediately.</li><li>▶ Avoid breathing vapours/ aerosols/ or dusts and avoid contact with skin and eyes.</li><li>▶ Control personal contact with the substance, by using protective equipment.</li><li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li><li>▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.</li><li>▶ Check regularly for spills and leaks.</li></ul>
<b>Major Spills</b>	<ul style="list-style-type: none"><li>▶ Clear area of personnel and move upwind.</li><li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li><li>▶ Wear full body protective clothing with breathing apparatus.</li><li>▶ Prevent, by any means available, spillage from entering drains or water course.</li></ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"><li>▶ Avoid all personal contact, including inhalation.</li><li>▶ Wear protective clothing when risk of exposure occurs.</li><li>▶ Use in a well-ventilated area.</li><li>▶ <b>WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.</b></li></ul>
<b>Other information</b>	<ul style="list-style-type: none"><li>▶ <b>DO NOT</b> store near acids, or oxidising agents</li><li>▶ No smoking, naked lights, heat or ignition sources.</li><li>▶ Store in original containers.</li><li>▶ Keep containers securely sealed.</li><li>▶ No smoking, naked lights or ignition sources.</li><li>▶ Store in a cool, dry, well-ventilated area.</li></ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<p>For low viscosity materials</p> <ul style="list-style-type: none"><li>▶ Drums and jerricans must be of the non-removable head type.</li><li>▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.</li></ul> <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"><li>▶ Removable head packaging;</li><li>▶ Cans with friction closures and</li><li>▶ low pressure tubes and cartridges</li></ul> <p>may be used.</p>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"><li>▶ Avoid contact with copper, aluminium and their alloys.</li><li>▶ Avoid reaction with oxidising agents</li><li>▶ Avoid cross contamination between the two liquid parts of product (kit).</li><li>▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.</li><li>▶ This excess heat may generate toxic vapour</li><li>▶ Avoid strong acids, bases.</li></ul>

## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	limestone	Calcium carbonate	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
limestone	45 mg/m3	210 mg/m3	1,300 mg/m3
2,4,6-tris[(dimethylamino)methyl]phenol	6.5 mg/m3	72 mg/m3	430 mg/m3
C.I. Pigment Black 11	21 mg/m3	230 mg/m3	1,400 mg/m3

Ingredient	Original IDLH	Revised IDLH
limestone	Not Available	Not Available
2-methylpentamethylenediamine	Not Available	Not Available
2,4,6-tris[(dimethylamino)methyl]phenol	Not Available	Not Available
C.I. Pigment Black 11	Not Available	Not Available

#### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
------------	-----------------------------------	----------------------------------

Continued...

## Ardex RA 88 Plus - Part B

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
C.I. Pigment Black 11	E	≤ 0.01 mg/m <sup>3</sup>
<b>Notes:</b>	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

### Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Personal protection	   
Eye and face protection	<ul style="list-style-type: none"> <li>▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.</li> <li>▶ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.</li> <li>▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.</li> <li>▶ Alternatively a gas mask may replace splash goggles and face shields.</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> <li>▶ Elbow length PVC gloves</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> </ul>

### Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.  
Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

Appearance	Grey viscous alkaline liquid; does not mix with water.		
Physical state	Free-flowing Paste	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available

Continued...

Ardex RA 88 Plus - Part B

<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	17

**SECTION 10 Stability and reactivity**

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	► Unstable in the presence of incompatible materials. ► Product is considered stable. ► Hazardous polymerisation will not occur.
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

**SECTION 11 Toxicological information**

**Information on toxicological effects**

<b>Inhaled</b>	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
<b>Ingestion</b>	The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
<b>Skin Contact</b>	The material can produce chemical burns following direct contact with the skin. Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
<b>Eye</b>	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.
<b>Chronic</b>	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

<b>Ardex RA 88 Plus - Part B</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>limestone</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Oral(Rat) LD50; 6450 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup> Skin (rabbit): 500 mg/24h-moderate Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
<b>2-methylpentamethylenediamine</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: 1870 mg/kg <sup>[1]</sup> Inhalation(Rat) LC50; 0.725 mg/L4h <sup>[2]</sup> Oral(Rat) LD50; 1160 mg/kg <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup> Skin: adverse effect observed (corrosive) <sup>[1]</sup>
<b>2,4,6-tris[(dimethylamino)methyl]phenol</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >973 mg/kg <sup>[1]</sup> Oral(Rat) LD50; 2169 mg/kg <sup>[1]</sup>	Eye (rabbit): 0.05 mg/24h - SEVERE Eye: adverse effect observed (irreversible damage) <sup>[1]</sup> Skin (rabbit): 2 mg/24h - SEVERE Skin: adverse effect observed (corrosive) <sup>[1]</sup>
<b>C.I. Pigment Black 11</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>	Not Available

Continued...

Ardex RA 88 Plus - Part B

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>LIMESTONE</b>	Eye (rabbit) 0.75: mg/24h - No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic effects.
<b>2-METHYLPENTAMETHYLENEDIAMINE</b>	Inhalation (None) LC50: 2900-4100 mg/m <sup>3</sup> /h ** Robust Summary for Amine Heads Category The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. "Amine heads" possess ammoniacal odour. They are toxic via the acute oral and inhalation routes. They are severe irritants or corrosive to the skin and eye following direct application to the skin or eye. Repeated inhalation produces irritation of the nose with accompanying tissue changes.
<b>2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL</b>	The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.
<b>C.I. PIGMENT BLACK 11</b>	No data of toxicological significance identified in literature search.
<b>LIMESTONE &amp; 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL</b>	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
<b>LIMESTONE &amp; 2-METHYLPENTAMETHYLENEDIAMINE</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
<b>2-METHYLPENTAMETHYLENEDIAMINE &amp; 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL &amp; C.I. PIGMENT BLACK 11</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.
<b>2-METHYLPENTAMETHYLENEDIAMINE &amp; 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL</b>	Overexposure to most of these materials may cause adverse health effects. Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient. There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing. Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage.
<b>2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL &amp; C.I. PIGMENT BLACK 11</b>	No significant acute toxicological data identified in literature search.

<b>Acute Toxicity</b>	✓	<b>Carcinogenicity</b>	✗
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✗
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b>	✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ - Data either not available or does not fill the criteria for classification  
✓ - Data available to make classification

## SECTION 12 Ecological information

### Toxicity

<b>Ardex RA 88 Plus - Part B</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	Not Available	Not Available	Not Available	Not Available	Not Available
<b>limestone</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	NOEC(ECx)	6h	Fish	4-320mg/l	4
	EC50	72h	Algae or other aquatic plants	>14mg/l	2
	LC50	96h	Fish	>165200mg/L	4
<b>2-methylpentamethylenediamine</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	LC50	96h	Fish	>215mg/l	2
	EC50	48h	Crustacea	19.8mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	3.2mg/l	2
<b>2,4,6-tris[(dimethylamino)methyl]phenol</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	EC50(ECx)	72h	Algae or other aquatic plants	2.8mg/l	2
	EC50	72h	Algae or other aquatic plants	2.8mg/l	2
	LC50	96h	Fish	175mg/l	2

Continued...

Ardex RA 88 Plus - Part B

C.I. Pigment Black 11

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	18mg/l	2
LC50	96h	Fish	0.05mg/l	2
NOEC(ECx)	504h	Fish	0.52mg/l	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**DO NOT** discharge into sewer or waterways.

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
2-methylpentamethylenediamine	LOW	LOW
2,4,6-tris[(dimethylamino)methyl]phenol	HIGH	HIGH

**Bioaccumulative potential**

Ingredient	Bioaccumulation
2-methylpentamethylenediamine	LOW (LogKOW = 0.2725)
2,4,6-tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

**Mobility in soil**

Ingredient	Mobility
2-methylpentamethylenediamine	LOW (KOC = 251.2)
2,4,6-tris[(dimethylamino)methyl]phenol	LOW (KOC = 15130)

**SECTION 13 Disposal considerations**

**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>Recycle wherever possible.</li> <li>Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>Treat and neutralise at an approved treatment plant. Treatment should involve: Mixing or slurring in water; Neutralisation followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material)</li> <li>Decontaminate empty containers.</li> </ul>
------------------------------	--

**SECTION 14 Transport information**

**Labels Required**

	
Marine Pollutant	
HAZCHEM	2X

**Land transport (ADG)**

UN number	2735		
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2-methylpentamethylenediamine)		
Transport hazard class(es)	Class	8	
	Subrisk	Not Applicable	
Packing group	III		

Continued...

Ardex RA 88 Plus - Part B

<b>Environmental hazard</b>	Environmentally hazardous	
<b>Special precautions for user</b>	Special provisions	223 274
	Limited quantity	5 L

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	2735	
<b>UN proper shipping name</b>	Amines, liquid, corrosive, n.o.s. * (contains 2-methylpentamethylenediamine)	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	8
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	8L
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Environmentally hazardous	
<b>Special precautions for user</b>	Special provisions	A3 A803
	Cargo Only Packing Instructions	856
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	852
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y841
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	2735	
<b>UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2-methylpentamethylenediamine)	
<b>Transport hazard class(es)</b>	IMDG Class	8
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Marine Pollutant	
<b>Special precautions for user</b>	EMS Number	F-A , S-B
	Special provisions	223 274
	Limited Quantities	5 L

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
limestone	Not Available
2-methylpentamethylenediamine	Not Available
2,4,6-tris[(dimethylamino)methyl]phenol	Not Available
C.I. Pigment Black 11	Not Available

**Transport in bulk in accordance with the ICG Code**

Product name	Ship Type
limestone	Not Available
2-methylpentamethylenediamine	Not Available
2,4,6-tris[(dimethylamino)methyl]phenol	Not Available
C.I. Pigment Black 11	Not Available

**SECTION 15 Regulatory information**

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

limestone is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

2-methylpentamethylenediamine is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

2,4,6-tris[(dimethylamino)methyl]phenol is found on the following regulatory lists

Continued...

## Ardex RA 88 Plus - Part B

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

C.I. Pigment Black 11 is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

### National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (2-methylpentamethylenediamine; 2,4,6-tris[(dimethylamino)methyl]phenol; C.I. Pigment Black 11)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECL	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

### SECTION 16 Other information

Revision Date	15/11/2019
Initial Date	31/07/2019

### SDS Version Summary

Version	Date of Update	Sections Updated
4.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
5.1.1.1	15/11/2019	Acute Health (eye), Acute Health (skin), Acute Health (swallowed), Chronic Health, Classification, Transport Information
5.1.2.1	26/04/2021	Regulation Change
5.1.3.1	03/05/2021	Regulation Change
5.1.4.1	06/05/2021	Regulation Change
5.1.5.1	10/05/2021	Regulation Change
5.1.5.2	30/05/2021	Template Change
5.1.5.3	04/06/2021	Template Change
5.1.5.4	05/06/2021	Template Change
5.1.6.4	07/06/2021	Regulation Change
5.1.6.5	09/06/2021	Template Change
5.1.6.6	11/06/2021	Template Change
5.1.6.7	15/06/2021	Template Change
5.1.7.7	17/06/2021	Regulation Change
5.1.8.7	21/06/2021	Regulation Change
5.1.8.8	05/07/2021	Template Change
5.1.9.8	14/07/2021	Regulation Change
5.1.10.8	19/07/2021	Regulation Change
5.1.10.9	01/08/2021	Template Change
5.1.11.9	02/08/2021	Regulation Change
5.1.12.9	05/08/2021	Regulation Change
5.1.13.9	09/08/2021	Regulation Change
5.1.14.9	23/08/2021	Regulation Change
5.1.15.9	26/08/2021	Regulation Change
5.1.15.10	29/08/2021	Template Change
5.1.16.10	30/08/2021	Regulation Change
5.1.17.10	06/09/2021	Regulation Change

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification

Continued...

committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average  
PC-STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
ES: Exposure Standard  
OSF: Odour Safety Factor  
NOAEL: No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index  
AIIIC: Australian Inventory of Industrial Chemicals  
DSL: Domestic Substances List  
NDSL: Non-Domestic Substances List  
IECSC: Inventory of Existing Chemical Substance in China  
EINECS: European INventory of Existing Commercial chemical Substances  
ELINCS: European List of Notified Chemical Substances  
NLP: No-Longer Polymers  
ENCS: Existing and New Chemical Substances Inventory  
KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.