

# TECHNICAL DATA SHEET

Dy-Mark (Aust) Pty Ltd

PO Box 1556 Toowong 4066

Phone: 1300 396 275 Fax: 1300 360 440

[www.dymark.com.au](http://www.dymark.com.au)



## Dy-Mark SPRAY INK



**Dy-Mark Spray Ink** is a toluene-free stencil and colour coding paint which is suitable for marking on many surfaces. Available in a bold colour range, the unique formulation of **Spray Ink** minimises build-up when used with stencils.

### DIRECTIONS FOR USE

#### Suitable Surfaces:

All surfaces.

#### Ideal Application Temperature:

Between 5°C and 40°C. Avoid use in windy conditions.

#### Before Spraying:

**Shake** can at least 45 seconds **AFTER** the mixing ball begins to rattle. Shake the can occasionally during use.

#### Application:

Before spraying, cover surrounding areas to protect from overspray. Hold the can upright approximately 10-20cm from the surface. Spray with a smooth sweeping motion. To prevent paint from sagging, apply several light mist coats rather than one heavy coat.

#### Coverage:

Approximately 3m<sup>2</sup> per can (depending on the surface and amount of overspray).

#### Drying Time:

Touch dry in 10 minutes (25°C).

Drying will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

#### After Spraying:

**Prevent blocking** by holding the can upside down and spraying until only clear gas escapes. Also **wipe spray tip** of nozzle clean.

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## TECHNICAL DATA

<b>Size:</b>	315g Aerosol
<b>Finish:</b>	Matt
<b>Colour:</b>	11 Colours
<b>Consistency:</b>	Liquid
<b>Propellant:</b>	Hydrocarbon / Dimethyl Ether

## STORAGE

Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Store in well-ventilated place.

## DISPOSAL

Dispose of contents/container according to regional regulations.

## FIRST AID / SAFETY INFORMATION

Please refer to Safety Data Sheet before use. Safety data sheets are available from our website [www.dymark.com.au](http://www.dymark.com.au) or from the following QR code:



**Call a POISON CENTRE: Australia 13 11 26, New Zealand 0800 764 766** or doctor/physician if you feel unwell.

Intentional misuse by deliberately inhaling contents can be harmful or fatal.

**KEEP OUT OF REACH OF CHILDREN.**

## DISCLAIMER

The information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface preparation, surface-specific conditions, surface types, correct application and environmental conditions.

Dy-Mark recommends customers undertake their own risk assessment prior to use, to determine the suitability of the product for the particular use intended.

It is essential that a sample of the product be applied to the intended area of use to ensure it is acceptable in appearance and finish and that it performs on the specific surface.

For further information please contact the Dy-Mark Sales and Customer Support Centre on 1300 396 275.