

Section 1 - Identification

Distributed in Australia by:

LN Marketing P/L

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Phone: +61 3 9775 0713, Fax: +61 3 9775 1428

Distributed in New Zealand by:

Eproducts NZ Ltd

7D Orbit Drive

Rosedale, Auckland 0623 NEW ZEALAND

Phone: +64 9 9166750

Chemical nature:

Flux.

Trade Name:

Paste Flux

Product Use:

Paste flux, expected to be used in metalwork.

Creation Date:

October, 2024

This version issued:

October, 2024 and is valid for 5 years from this date.

Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

SUSMP Classification: S5

ADG Classification: None allocated. Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

UN Number: None allocated



GHS Signal word: WARNING

Skin Corrosion /Irritation Category 2

Skin Sensitisation Category 1

Serious eye damage/eye irritation Category 2A

Hazardous to aquatic environment Acute Category 2

Hazardous to aquatic environment Chronic Category 3

HAZARD STATEMENT:

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H401: Toxic to aquatic life.

H412: Harmful to aquatic life with long lasting effects.

PREVENTION

P262: Do not get in eyes, on skin, or on clothing.

P264: Wash contacted areas thoroughly after handling.

P272: Contaminated work clothing should not be allowed out of the workplace.

P280: Wear protective gloves, protective clothing and eye or face protection.

RESPONSE

P362: Take off contaminated clothing and wash before reuse.

P363: Wash contaminated clothing before reuse.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313: If skin irritation or rash occurs: Get medical advice.

P337+P313: If eye irritation persists: Get medical advice or attention.

P370+P378: In case of fire: Use carbon dioxide, dry chemical, foam, to extinguish.

STORAGE

P410: Protect from sunlight.

P402+P404: Store in a dry place. Store in a closed container.

P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

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P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Statement of Hazardous Nature (New Zealand)

Metal Industry Products (Subsidiary Hazard) Group Standard 2020 - HSR002612

DG Classification: Not a Dangerous Good for transport under the Land Transport Rule Dangerous Goods 2005 and NZS 5433:2007.

Emergency Overview

Physical Description & Colour: White paste.

Odour: Mildly pungent odour.

Section 3 – Composition and Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Petroleum jelly	8009-03-8	70-90	not set	not set
Rosin	8050-09-7	1-10	not set	not set
Zinc chloride	7646-85-7	1.0-1.5	1	2
Other non hazardous ingredients	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Skin Contact: Quickly and gently brush away excess particles. Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 20 minutes by the clock. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard.

Eye Contact: Quickly and gently brush particles from eyes. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

Ingestion: If swallowed, do NOT induce vomiting. Immediately contact a Poisons Information Centre, or call a doctor. Wash mouth with water. If vomiting occurs naturally, lay patient on side, in recovery position as there is a chance that vomitus may enter airways causing harm to lungs.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical or foam.

Fire Fighting: When fighting fires involving significant quantities of this product, wear a splash suit complete with self contained breathing apparatus.

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include no specific manufacturer recommendations. Use impermeable gloves with care. Eye/face protective equipment should comprise, as a minimum, protective glasses

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and, preferably, goggles. If there is a significant chance that dusts are likely to build up in cleanup area, we recommend that you use a suitable dust mask. Otherwise, not normally necessary. Stop leak if safe to do so, and contain spill. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Consider vacuuming if appropriate. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m ³)	STEL (mg/m ³)
Zinc chloride	1	2

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Protective glasses or goggles must be worn when this product is being used. Failure to protect your eyes may lead to severe harm to them or to general health. Emergency eye wash facilities must also be available in an area close to where this product is being used.

Skin Protection: Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: There is no data that enables us to recommend any type except that it should be impermeable.

Respirator: If there is a significant chance that dusts are likely to build up in the area where this product is being used, we recommend that you use a suitable dust mask.

Eyebaths or eyewash stations should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	White paste.
Odour:	Mildly pungent odour.
Freezing/Melting Point:	>65°C
Boiling Point:	Not available.
Flash point:	No data
Upper Flammability Limit:	No data.
Lower Flammability Limit:	No data.
Flammability Class:	No data.
Volatiles:	No data.
Vapour Pressure:	No data.
Vapour Density:	Not applicable.
Specific Gravity:	0.8-0.9
Water Solubility:	Insoluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.

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Evaporation Rate:	Not applicable.
Coeff Oil/water Distribution:	No data
Particle Characteristics:	Paste.
Viscosity:	Not applicable.
Autoignition temp:	No data.

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: None known.

Incompatibilities: strong acids, strong bases, strong oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form hydrogen chloride gas, other compounds of chlorine. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: Polymerisation reactions are unlikely. They are not expected to occur.

Section 11 - Toxicological Information

Local Effects:

Target Organs: This product may affect eyes, skin. Ingredients in this product have an established TWA, so exposure by inhalation should be avoided.

Major Health Hazards: may cause an allergic skin reaction, causes skin irritation, causes serious eye irritation.

Classification of Hazardous Ingredients

Ingredient	Health Hazard Statement Codes
Petroleum Jelly	H350, H361d
<ul style="list-style-type: none">• Carcinogenicity – category 1B• Reproductive toxicity – category 2	
Rosin	H317
<ul style="list-style-type: none">• Skin sensitisation – category 1	
Zinc Chloride	H302, H332, H314, H410
<ul style="list-style-type: none">• Acute toxicity – category 4• Acute toxicity – category 4• Skin and eye corrosion – category 1• Hazardous to the aquatic environment (acute) – category 1• Hazardous to the aquatic environment (chronic) – category 1	

NOTE: The HCIS database contains the following note in relation to petroleum jelly, and therefore classifications used elsewhere throughout the SDS are based on those provided by the supplier:

The chemical is a substance of unknown or variable composition, complex reaction product, or biological material (UVCB). The hazards of the chemical may depend on the composition. For more information refer to the assessment report published on the website of the National Industrial Chemical Notification and Assessment Scheme.

Potential Health Effects

Inhalation:

Short Term Exposure: Available data indicates that this product is not harmful. In addition product is unlikely to cause any discomfort or irritation.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Classified as a potential sensitiser by skin contact. Exposure to a skin sensitiser, once sensitisation has occurred, may manifest itself as skin rash or inflammation, and in some individuals this reaction can be severe. In addition product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but all should disappear once exposure has ceased.

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Long Term Exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

Short Term Exposure: This product is a severe eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms such as swelling of eyelids and blurred vision may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment is likely to cause permanent damage.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. Available data shows that this product is not harmful. However, this product is an oral irritant. Symptoms may include burning sensation and reddening of skin in mouth and throat. Other symptoms may also become evident, but all should disappear once exposure has ceased.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: Petroleum Jelly is classified by SWA as a Category 1b Carcinogen

See the SWA website for further details. A web address has not been provided as addresses frequently change.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: No significant ingredient is classified as carcinogenic by IARC.

Section 12 - Ecological Information

This product is toxic to aquatic life. This product harmful to aquatic life with long lasting effects. This product is not readily biodegradable; it may accumulate in the soil or water and cause long term problems.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

Section 14 - Transport Information

UN Number: This product is not classified as a Dangerous Good by ADG, IATA or IMDG/IMSBC criteria. No special transport conditions are necessary unless required by other regulations.

Section 15 - Regulatory Information

Australia:

AICS: All of the significant ingredients in this formulation are compliant with AICIS regulations.

The following ingredients: Rosin, Zinc chloride, are mentioned in the SUSMP.

New Zealand:

Metal Industry Products (Subsidiary Hazard) Group Standard 2020 - HSR002612.

For details relating to the conditions and scope of this group standard, please search the NZ Environmental Protection Authority website to obtain a copy of the group standard document with the above name and approval number. A direct link is not provided as addresses may change. Above group standard is in force at time of issue of SDS; new editions are issued from time to time, generally under the same approval number as the edition they replace.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS/AIIC	Australian Inventory of Industrial Chemicals
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons

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UN Number

United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

Australia:

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7

New Zealand

HSNO Approved Code of Practice: Preparation of Safety Data Sheets. New Zealand Chemical Industry Council September 2006.

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