



ARDEX A30

Slump free featheredge patching compound

Rapid dry formula

Levelling and repairing of steps and landings

Can be applied to feather edge

Rapid hardening

Fast installation of flooring materials

Easy to smooth and float

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ARDEX A 30

Slump free featheredge patching compound

DESCRIPTION

ARDEX A30 is a slump free feather edge patching compound that is designed for internal filling of cavities, holes, unevenness and patching work in wall and floor areas. When mixed with water the result is a smooth slump free mortar with a pot life of approx. 15 minutes. ARDEX A30 dries fast through hydration to a virtually tension free compound.

AREAS OF APPLICATION

Internal filling cavities, holes, unevenness, grooves, patching work in wall and floor areas. Levelling and repairing of stairs and landings. ARDEX A30 can be used for smoothing of floor surfaces, producing and smoothing ramps.

SUBSTRATE PREPARATION

The substrate must be dry, firm, sound, free from dust and release agents. ARDEX A30 adheres to many types of substrates and is not sensitive to moisture. Very dense, smooth impervious surfaces like terrazzo, tiles etc, should be primed with ARDEX P82.

MIXING

The ARDEX A 30 powder is added to the required amount of water in a clean mixing container and mixed thoroughly to obtain a lump-free and slump-resistant mortar.

The mix proportions are:

20kg ARDEX A30 powder to 5.5 to 6.5 litres of water

APPLICATION

ARDEX A30 can be applied from 0 to 20mm in a single application. In smaller, well defined areas, such as holes, it can be applied to almost any depth.

ARDEX A 30 can be feather edged to match existing elevations.

For larger areas and thickness over 50mm, ARDEX A30 should be filled with coarser sand 0 – 4mm with the mixing ratio of 1.0 volume mortar and 0.3 volume of sand. With dense and primed substrates ARDEX A30 should be applied at minimum thickness of 1.5mm.

Power-trowelled (burnished) concrete and Hi-strength concrete greater than 35MPa, shall be mechanically prepared to CSP3 profile..

Repairs: Apply the mortar with a trowel to holes, cracks and damaged areas, ensuring that the mortar “wets” the surface by trowelling in firmly, leaving the repair proud. After about 15 minutes trim off excess and finish off with a wet trowel, sponge or sponge float to obtain a smooth surface. As soon as the repair has hardened, the surface of the floor, stair tread etc., can be levelled, if necessary with ARDEX sub-floor levelling cement.

Smoothing and Refacing: Apply the mixed mortar with a trowel to the required thickness taking into account the short working time. The material may be finished with a wet trowel after 15 – 20 minutes to provide a finish suitable for direct application of floor coverings.

ARDEX A 30 is workable for approx. 15 minutes at 23°C. Lower temperatures lengthen the working time, higher temperatures shorten it. ARDEX A 30 is particularly suited for restoring worn out and damaged steps and stairs. After approx. 15 minutes trim off excess mortar and finish off with a wet trowel, sponge or float to obtain a smooth surface.

After hardening of the compound subsequent floor levelling can be done with ARDEX K120, ARDEX K220, ARDEX K10 Reactiv8. Fast track installation by using ARDEX K55 is also possible.

PRECAUTIONS

The ARDEX A 30 can be walked on after approx. 60 minutes at a temperatures of 23°C. Subsequent levelling work should be done immediately after the area is trafficable. Should the area be dry already, priming has to be done with ARDEX P 51 diluted 1:3 with water. The finished surface has to be protected against direct sunlight and during cure.

If in doubt install test areas first. Please observe the common rules of practice in AS1884 and AS2455. In exterior and permanently wet areas ARDEX A 30 cannot be used.

TECHNICAL DATA

Mixing ratio:	Approx. 5.5 to 6.5 litres water 20kg powder is equivalent to approx.1 vol. of water : 2.5 vol. of powder
Bulk density:	Approx. 1.3kg/L
Fresh mortar weight:	Approx. 1.7kg/L
Material requirement:	Approx. 1.25kg of powder per m ²
Working time:	Approx. 15 minutes
Walkability:	Approx. 60 minutes
Ready to receive floorcoverings:	Approx. 60 minutes
Compressive strength:	After 1 day approx. 21 MPa After 7 days approx. 29 MPa After 28 days approx. 35 MPa
Tensile bending strength:	After 1 day approx. 5 MPa After 7 days approx. 6 MPa After 28 days approx. 7 MPa
Resistant to chair castors:	Yes
Suited for floor heating:	Yes
Packaging:	Bags with 20kg net
Storage:	Can be stored for approx. 12 months in dry rooms in originally sealed packaging.

HEALTH AND SAFETY

ARDEX A 30 contains Portland cement and Quartz sand. Avoid generation of dust. Do not inhale dust. Avoid contact with eyes or skin. Wear suitable protective gloves and safety glasses. In case of contact with eyes, rinse opened eye for several minutes under running water. In case of contact with skin, rinse affected areas thoroughly with running water. If dust is inhaled, remove to fresh air, ensure breathing passages are clear, and rinse mouth with running water. If symptoms persist, seek medical advice. Safety Data Sheets are available on request.

Note: ARDEX products are generally warranted for 10 years when installed to the relevant Australian Standards and applicable ARDEX specifications, technical data sheet and instruction for application and use. While we assure customers the high standard and quality of our products and services, we accept no liability for any loss or damage which arises from particular site conditions, poor handling and storage, or installation by unqualified and unskilled applicators.

GUARANTEE

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This data sheet was issued in December 2018 and is valid for 3 years. In some instances a newer version may be published. Always refer to www.ardexaustralia.com for the latest technical data from ARDEX Australia Pty Ltd

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